

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
21 July 2005 (21.07.2005)

PCT

(10) International Publication Number  
**WO 2005/066292 A1**

- (51) International Patent Classification<sup>7</sup>: **C09D 11/00**, 11/10, 11/02
- (74) Agent: **PERSLEY, Sidney**; 222 Bridge Plaza South, Fort Lee, NJ 07024 (US).
- (21) International Application Number:  
PCT/US2004/043590
- (81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (22) International Filing Date:  
29 December 2004 (29.12.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
10/751,246 31 December 2003 (31.12.2003) US
- (84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- (71) Applicant (*for all designated States except US*): **SUN CHEMICAL CORPORATION** [US/US]; 222 Bridge Plaza South, Fort Lee, NJ 07024 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (*for US only*): **DANDREAUX, Gary, F.** [US/US]; 230 Anderson Street, Apt. 4H, Hackensack, NJ 07601 (US). **KLEIN, David** [US/US]; 52, Baldwin Terrace, Wayne, NJ-07470 (US). **DURAND, Richard, R., Jr.** [US/US]; 492 North Avenue, Woodridge, NJ 07075 (US). **FRINAULT, Thierry** [FR/GB]; Flat 3, Gubbins Lane, Romford, RM3 0P (GB). **SMITH, Kevin** [US/US]; RR 4 Box 7LE, Saylorsburg, PA 18353 (US).
- Published:  
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: LOW VOC WEB OFFSET HEATSET INKS

(57) Abstract: A Web Offset heatset ink composition is disclosed containing an aqueous polymer latex dispersed in an ink base that comprises: an ink resin, a non-volatile plasticizer, and a pigment, wherein said polymer latex has amine functional groups and said ink has less than about 2 percent by weight of volatile organic compounds (VOC).



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